



## **FRONT BUMPER INSTALLATION INSTRUCTIONS**

### **08-11 Ford E-Series**

#### **Please read before beginning**

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

#### **Required tools**

- Standard wrench set
- Leveling tool



#### **Included hardware**

#### **Quantity**

- |  |    |
|--|----|
| • Mounting hardware                            |    |
| ○ 70036-1/2-13 x 1 1/2" Hex Bolt Grade 8       | 8  |
| ○ 70033-1/2-13 Nylock Nuts Grade 8             | 8  |
| ○ 70035-1/2 Washer F/W STL Znc (.09 Thickness) | 16 |
| • 400511 - Winch, Fairlead Cover               | 1  |
| ○ 70008- 1/4-20 Nylock Nuts SS                 | 2  |
| ○ 70039- 1/4 x 7/8 Fender Washer SS            | 4  |
| ○ 70060- 1/4-20 x 1" Button Head Bolt SS       | 2  |
| • 400503.4 - Keys, Tool Box Lock Set           | 1  |

#### **Assembly instructions**

1. Remove Stock Bumper
2. Attach Bumper To Mounts and Frame
3. Hold bumper up in position and put bolt through the bumper and frame
4. Start by putting one bolt on each side (each bolt should have a washer between both the head and the bumper and the nut and the frame)
5. One of the holes on the bumper that is furthest away from the frame is the easiest one to start with
6. Hand tighten the nut down so the bumper can be rested on the bolt
7. Insert the other bolts that go from inside the toolbox to the frame
8. Snug the nuts down so that the bumper is held up but can still be moved for alignment/centering on the vehicle
9. Check that the bumper is straight from left to right and parallel to the van's grill
10. Tighten down bolts