

Installation instructions

Akrapovič Exhaust Systems: Slip-On and Evolution for the Ford Mustang GT



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Congratulations on purchasing an Akrapovič exhaust system. Please read the entire installation manual prior to undertaking any activities related to installation of your new Akrapovič exhaust system. In case you do not fully understand the manual or any of its parts, please contact your authorized dealer!

This product should be <u>installed by someone with sufficient knowledge</u> of exhaust systems and their installation, and appropriate hand or power tools. If you are not qualified for this work, please utilize a certified mechanic for installation. By installing Your Akrapovič exhaust system, you indicate that you have read the installation manual in its entirety and you agree with the terms stated herein.

It is your responsibility to <u>follow all installation instruction guidelines</u> supplied with the Akrapovič exhaust system and undertake all necessary safety precautions. Akrapovič d.d. assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

IMPORTANT INFORMATION

Exclusion of Certain Liability

- The manufacturer, importer or dealer shall not be liable for any incidental damage including
 personal injury or any other damages caused by improper installation or operation of the
 Akrapovič exhaust system. When installing the Akrapovič exhaust system be careful that the
 exhaust system does not touch other parts sensitive to high temperature.
- 2. Akrapovič makes no representation or warranties with regard to damage caused by the improper installation, use and maintenance of the Akrapovič exhaust system. The warranty is limited to defects recognized by our technical department and due to normal use, and excludes items subject to normal wear (gaskets and damping wool). The guarantee is void in case of accident, modification, improper or competition use.
- Do not attempt to install the Akrapovič exhaust system on a vehicle model for which it was not made or tested by Akrapovič.
- 4. When the exhaust system gets very hot during operation, be careful not to burn yourself on the exhaust system or parts which are in direct contact with it, even when the engine is not running. Also protect other people, especially children, from the injuries mentioned above.

- In some cases Akrapovič exhaust system kits contain chemical products (ceramic anti-seizing grease; bolt sealant). Handle with care, do not inhale or swallow. Avoid excessive contact with skin, eyes or mucous membranes. Keep out of reach of children.
- 2. Technical specifications of Akrapovič exhaust systems and related products are subject to change without notice.
- Before removing the original exhaust system from your vehicle, please compare the parts you
 received with the list of materials provided in the installation manual in order to assure that you
 have all the parts necessary for the installation of your new Akrapovič exhaust system.
- 4. Although this manual consists of instructions for installation in written form, as well as photographs and pictures representing individual steps of the installation, please note that the photographs and pictures are symbolic and are intended for representation of general overview only. The <u>photographs and pictures</u> contained herein should serve as a guideline only and actual installation of the exhaust system may not correspond with the photographs and pictures entirely.
- The process of uninstalling the original exhaust system may vary depending on the existing exhaust system. Please follow the original exhaust system manufacturer's instructions for uninstalling the original exhaust system.

Trademarks

The Akrapovič Exhaust System Technology logo is a registered trademark of Akrapovič d.d.

Akrapovič website

Information about Akrapovič exhaust systems and related products is available on the Akrapovič website at:

http://www.akrapovic.com/

Copyright

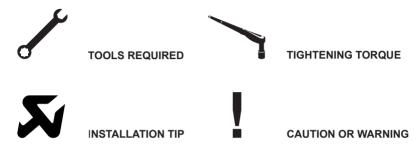
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Symbols

The following symbols are used throughout these installation instructions:





USE BOLT SEALANT; Apply 3 to 4 small drops of bolt sealant onto the cleaned and degreased threads before tightening the bolts. WARNING! Avoid contact with skin, eyes and mucous membranes. Do not inhale fumes. Keep out of the reach of children.



USE ANTI-SEIZE LEAD-FREE COPPER PASTE (black tube); Provides trouble-free and long-lasting protection against seizing, corrosion and rusting of bolts, threaded ends, nuts, joints, etc. Also protects against vibration, wear and impact. WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of reach of children.



USE ANTI-SEIZING GREASE (white tube); Prevents seizing, corrosion and excessive wear between the titanium components of your exhaust system. WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of reach of children.



T-handle swiveling Torx E12 wrench T-handle swiveling 15 mm wrench Combination 22 mm wrench



BEFORE INSTALLING, CHECK THE SCHEMATIC OF THE EXHAUST SYSTEM!

- IF ANY ITEMS IN THE AKRAPOVIČ EXHAUST SYSTEM PACKAGE ARE MISSING, PLEASE CONTACT YOUR AUTHORIZED DEALER. KEEP THE SCHEMATIC FOR FUTURE REFERENCE.
- THESE INSTALLATION INSTRUCTIONS MUST BE READ CAREFULLY IN ORDER TO ENSURE PROPER INSTALLATION AND OPERATION OF THE AKRAPOVIČ EXHAUST SYSTEM.
- THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE EXHAUST AND ENGINE TO COOL DOWN BEFORE BEGINNING INSTALLATION.
- WE ADVISE YOU TO LEAVE INSTALLATION TO A QUALIFIED SERVICEMAN.
 IMPROPER INSTALLATION MAY RESULT IN A SHORTER LIFETIME OF THE
 EXHAUST SYSTEM AND/OR DAMAGE TO THE VEHICLE.



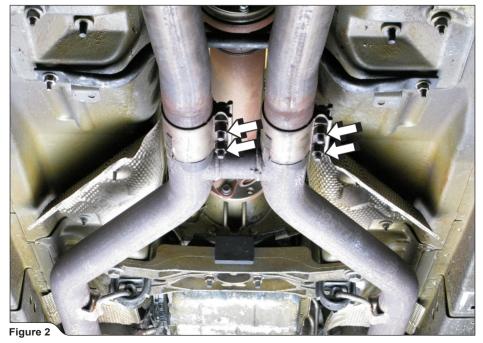
REMOVAL OF STOCK EXHAUST SYSTEM:

Put the vehicle onto a car lift.

- ! WARNING: make sure, that car lifting is safely and correctly done or you risk vehicle damage, injury or even death!
- 1. For Slip-On and Evolution: untighten the marked mufflers inlets' clamps (Figure 1).



- 2. **For Slip-On and Evolution:** untighten the marked nuts, slide the clamps off the pipe joints and remove the stock middle pipes off the vehicle **(Figure 2).**
 - MARNING: make sure, that you support the stock exhaust middle pipes during this process or you could injure yourself or damage the vehicle!



- 3. **For Slip-On and Evolution:** pull mufflers' brackets out of the rubber dampers and remove both mufflers off the vehicle **(Figure 3).**
- INSTALLATION TIP: for easier dismounting, lubricate the stock mufflers' brackets.



- 4. For Evolution only: unscrew three marked lambda sensors (Figure 4).
 - ! WARNING: be careful not to damage the electrical leads of the lambda sensors during this process!



- 5. **For Evolution only:** unscrew marked flange nuts on both sides of the engine (**Figure 5**).
 - ! WARNING: make sure, that you support the stock exhaust front pipes during this process or you could injure yourself or damage the vehicle!

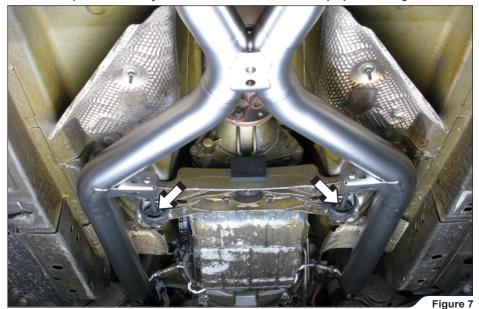


- For Evolution only: pull the front pipes' brackets out of the rubber dampers and remove the front pipes off the vehicle (Figure 6).
- INSTALLATION TIP: for easier dismounting, lubricate the front pipes' brackets.
- ! WARNING: make sure, that you support the stock exhaust front pipes during this process or you could injure yourself or damage the vehicle!

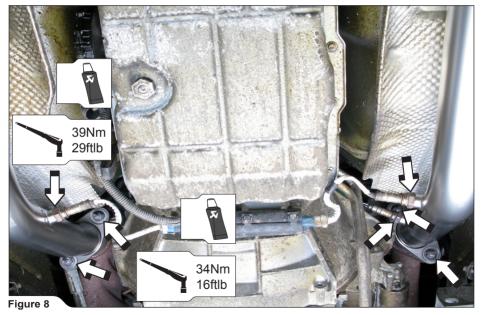


INSTALLATION OF THE AKRAPOVIČ EXHAUST SYSTEMS:

- 1. **For Evolution only:** put the Akrapovič front pipes near the final position on the vehicle and slide the the front pipes' brackets into the rubber dampers, as shown **(Figure 7).**
- ! CAUTION: use new exhaust gaskets in Akrapovič front pipes stock down-pipes joints!
- INSTALLATION TIP: for easier mounting, lubricate the front pipes' brackets.
- ! FOR VEHICLES WITHOUT TRANSMISSION CROSS-MEMBER EXHAUST HANGERS: they must be purchased from your local dealer and installed in the proper mounting holes!



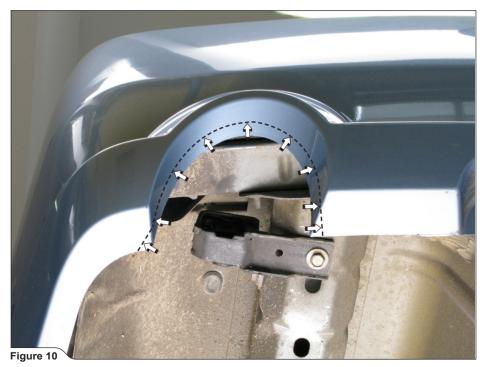
- For Evolution only: tighten the four marked flange nuts and three lambda sensors to a specified torques (Figure 8).
 - ! WARNING: use anti-seize copper paste on all flange nut threads!
 - ! WARNING: use anti-seize copper paste on sensors' threads only!



- 3. **For Slip-On and Evolution:** assemble the clamps from Akrapovič fitting kit onto the inlets of the mufflers, as shown **(Figure 9).**
 - WARNING: use anti-seize copper paste on clamp bolt threads!



- Optional for Slip-On and Evolution: to gain larger clearance between rear bumper and Tail-Pipes, you can cut the bumper on both sides, as shown (Figure 10).
 - WARNING: make sure, that you don't injure yourself or damage any part of the vehicle during cutting process! Use personal protection equipment!



- For Slip-On and Evolution: hang the mufflers onto the stock rubber dampers as shown (Figure 11).
- INSTALLATION TIP: for easier mounting, lubricate all muffler brackets.



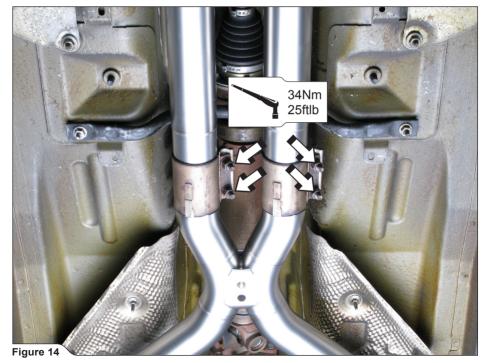
- 6. For Slip-On and Evolution: slide the stock clamps onto the stock (Slip-On) or Akrapovič (Evolution) middle pipes (Figure 12).
 - WARNING: use anti-seize copper paste on clamps nut threads!



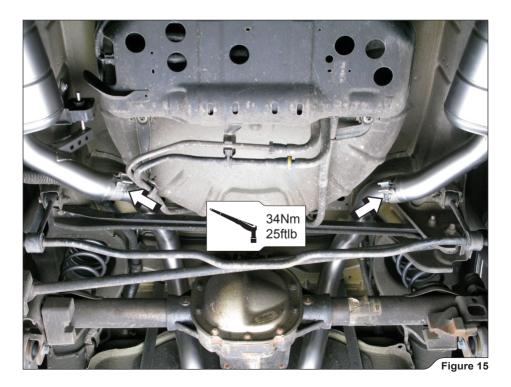
- 7. **For Slip-On and Evolution:** first, slide the stock **(Slip-On)** or Akrapovič **(Evolution)** middle pipes into the mufflers' bushes and than slide stock clamps over the middle pipes front pipes joints **(Figure 13).**
 - WARNING: make sure not to damage any part of the vehicle during this process!



8. **For Slip-On and Evolution:** align the stock **(Slip-On)** or Akrapovič **(Evolution)** midle pipes in respect to the vehicle and tighten the clamps to a specified torque **(Figure 14)**.



 For Slip-On and Evolution: slide the mufflers' inlet bushes all the way onto the middle pipes, align them in respect to the vehicle and tighten the marked clamps to a specified torque (Figure 15).



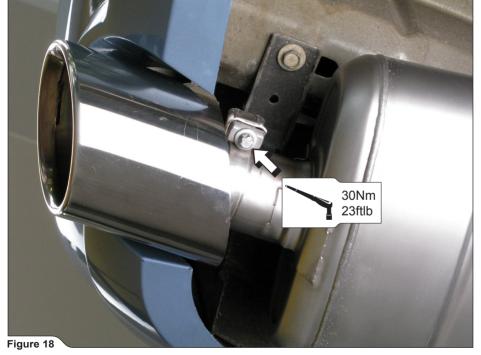
- For Slip-On and Evolution: assemble the clamps and sferical rings from Akrapovič fitting kit onto the Tail Pipes, as shown (Figure 16).
 - WARNING: use anti-seize copper paste on clamp bolt threads!



11. **For Slip-On and Evolution:** slide the Akrapovič Tail-Pipes onto the mufflers' outlets. Center them in respect to rear bumper as shown **(Figure 17).**



12. For Slip-On and Evolution: tighten the Tail-Pipes' clamps on both sides of the vehicle to a specified torque (Figure 18).



Final installation:

- ! WARNING: check vehicle manufacturer manual for tightening torques (for dismounted stock parts)!
- WARNING: make sure all nuts and bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts, repeat the adjustment of the exhaust system or contact your authorized dealer.

MAINTENANCE OF THE AKRAPOVIČ EXHAUST SYSTEM:

- Clean the titanium exhaust components with a multi-purpose spray lubricant (WD-40 or equivalent), carbon fiber exhaust components with soft and dry cloth and stainless steel components with soft cloth sprayed with contact cleaner, then wipe with soft and dry cloth. A change in the color of the exhaust system is normal due to high temperatures.
- 2. Periodically make sure all the bolts and springs are sufficiently tight.
 - WARNING: clean all exhaust components before the first start of the engine or the stains will burn onto the surfaces!
 - IT IS NORMAL IF WHITE SMOKE COMES OUT OF THE MUFFLER ON FIRST OPERATION.
- DO NOT STAND BEHIND THE MUFFLER ON FIRST OPERATION.
- ! DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN AKRAPOVIČ EXHAUST SYSTEMS.

