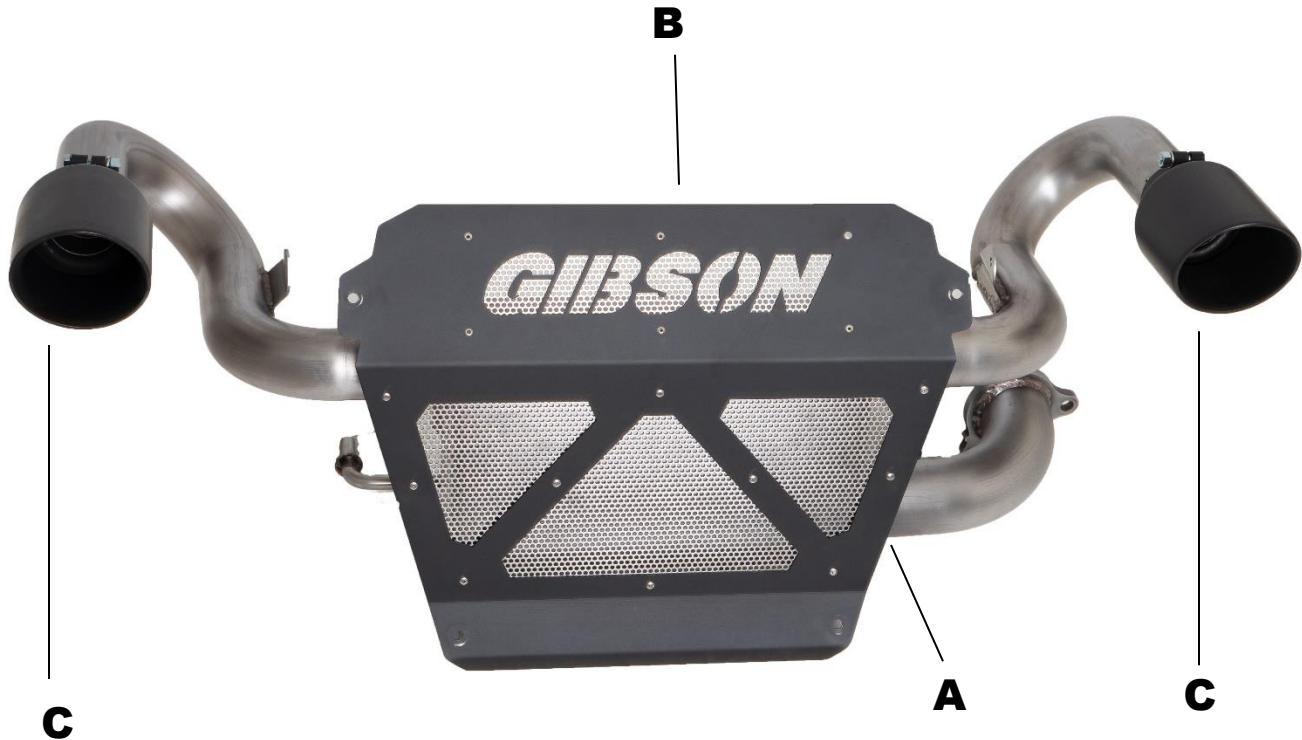




# INSTALLATION INSTRUCTIONS

Polaris RZR XP PRO  
Dual Rear Exit Black Ceramic Exhaust  
**PART #98047**



ITEM	PART #	QTY	DESCRIPTION
A	999701072S	1	MUFFLER ASSEMBLY
B	999701073S-B	1	GIBSON BACK PLATE
C	500433-B	2	BLACK 4.0" INTERCOOLED EXHAUST TIPS.

Thank you for purchasing our Gibson Exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 14-17mm wrenches & sockets, spring hook and screwdriver

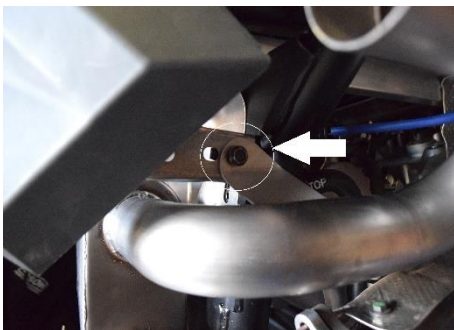
1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual before installation.



2. Remove the factory exhaust by un-bolting the factory rear shield that covers the muffler. You will re-use the hardware for the Gibson install. Disconnect the 2 factory springs and unbolt the factory exhaust. **Do not damage the factory exhaust gasket.** You will re-use this gasket.

3. Next, install the Gibson Muffler assembly by removing the two bolts that secure the upper aluminum exhaust shield brackets to the frame. Slide the muffler hangers into the rubber isolators in the frame by tilting the top of the muffler forward to get it under the plastics then guiding the tailpipe brackets over the holes on the aluminum upper exhaust brackets. The brackets must remain in place before the installation of the muffler. Align exhaust studs into the 3-bolt flange while installing.

4. With the two bolts secure the tailpipe brackets to the aluminum shield brackets installed but loose, install the upper and lower factory springs back into their factory locations using a spring hook tool and or screwdriver.



5. Install and fully tighten the nuts on the 3-bolt flange and then fully tighten the two bolts that secure the tailpipe brackets.

6. Install rear Gibson beauty plate to the upper and lower aluminum exhaust shield brackets re-using the factory hardware and make tight.

7. Install your Gibson exhaust tips. Slide the tips onto each tailpipe and tighten down with the bolt kit. Be sure to slide them on all the way to make contact with the spark arrestor rivets.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."**